

High speed single needle straight lock stitcher

SL-1110

- Stable sewing with low thread tension
- Preventing staining with oil from the needle bar and thread take-up area
- Max. sewing speed 5,500 rpm



SL-1110-3

The machine provides stable sewing without oil staining, offering excellent durability.

Preventing staining with oil from the needle bar and thread take-up area (Minimum lubrication type)

For the lubrication to the needle bar and thread take-up area, a wick lubrication system has been adopted to keep the oil supply to the area to a minimum. Oil leakage from the needle bar, which is the main cause of oil staining with lock stitchers, can be prevented, enhancing reliability for stainfree sewing.



Stable quality sewing with optimal thread tightening

Low thread tension sewing

The mechanisms of the thread take-up, rotary hook and feed are optimally designed for the stable, low thread tension sewing. Ideal seams with optimal thread tightening can be obtained regardless of the type of the thread.

Preventing puckering and material slippage

With the eccentric feed bar stud, the tilt of the feed dog can be adjusted. This prevents puckering and material slippage.

Support for use of attachments

The machine is equipped with some attachment taps on the top of the bed for the use of attachments on the market.





Specifications

| SL-1110- | | | | | | |
|----------|------------------|--|--|--|--|--|
| | Application | | | | | |
| 1 | Light materials | | | | | |
| 3 | Medium materials | | | | | |
| 5 | Heavy materials | | | | | |

| | -1 | -3 | -5 | | |
|---|--|------------------|-----------------|--|--|
| Application | Light materials | Medium materials | Heavy materials | | |
| Lubrication to needle bar and thread take-up area | Wick lubrication | | | | |
| Max. sewing speed | 4,000rpm | 5,500rpm | 4,000rpm | | |
| Max. stitch length | 4.2mm | 4.2mm | 5mm | | |
| Presser foot height | Presser bar lifter: 6mm, Knee lifter: 13mm | | | | |
| Needle bar stroke | 31mm | 31mm | 35mm | | |
| Needle(DBx1·DPx5) | #9-#11 | #11-#18 | #19-#22 | | |
| Feed dog | 4 rows | | | | |
| Height of feed dog | 0.8mm | 0.8mm | 1.2mm | | |
| Weight 30kg | | | | | |
| Arm pocket size | Width: 266.5 mm, Height: 127 mm | | | | |
| Bed size | 476mm x 178mm | | | | |

Product specifications are subject to change for improvement without notice. Please read instruction manual before using the machine for safety operation.

| b so b b o s | CHINA | BROTHER (CHINA) LTD. | +86-021-6237-1228 |
|---|-------------|--|-------------------|
| brother | HONG KONG | http://www.brothergroup.com.cn/cn/area_top.html BROTHER INTERNATIONAL (HK) LTD. | +852-3589-9040 |
| | | http://www.brother.com.hk/eng/home/default.asp | +032-3303-3040 |
| BROTHER INDUSTRIES, LTD. | ASIA | BROTHER INTERNATIONAL SINGAPORE PTE LTD. | +65-6538-0311 |
| 15-1,Naeshiro-cho,Mizuho-ku,Nagoya 467-8561, Japan. | | http://www.brother.com.sg/ | |
| Phone:81-52-824-2177 Fax:81-52-811-7789 http://www.brother.com/ | MIDDLE EAST | | +971-4-8835878 |
| | | http://www.brother.ae/ | |
| | EUROPE | BROTHER INTERNATIONALE INDUSTRIEMASCHINEN G. m. b. H. | +49-2822-6090 |
| | | http://www.brother-ism.de | |
| ISO 14001 | AMERICA | BROTHER INTERNATIONAL CORPORATION | +1-908-704-1700 |
| 008 JQA-EM1356 091-C | | http://www.brother-usa.com/ | |
| Brother Industries, Ltd. Machinery & Solution Company Mizuho and Minato plants acquired ISO 9001 and 14001 certifications, | TURKEY | BROTHER INTERNATIONAL CORPORATION TURKISH LIAISON OFFICE | +90-212-495-3971 |

To preserve environment, this catalog is produced using the ECF paper (Elemental Chlorine-Free) and SOY INK.

Printed in Japan 2006.10. I6100908B Vol.1